Fig. 1

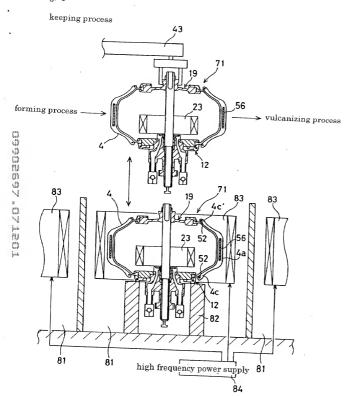


Fig. 2

vulcanizing process

keeping process

forming process

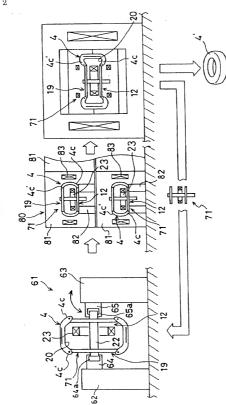
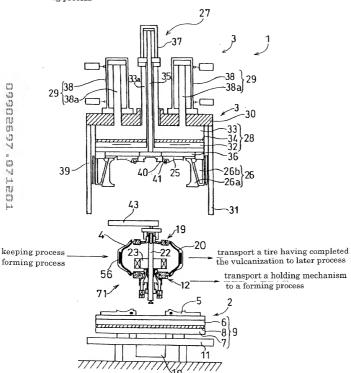


Fig. 3 vulcanizing process



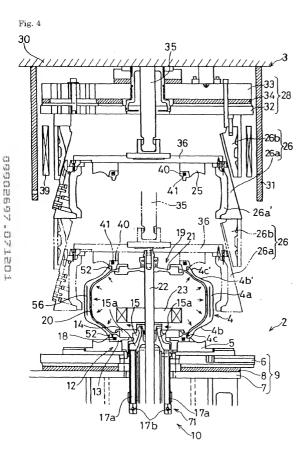


Fig. 5

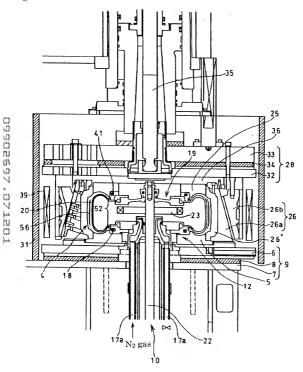


Fig. 6 39 20 -20b 4/ a 5 high frequency 4 b. power supply 52 ں-4 'n 23 40 ũ 20 20b 20a

Fig. 7

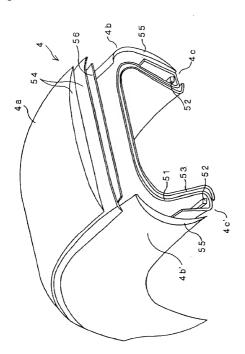


Fig. 8(a)

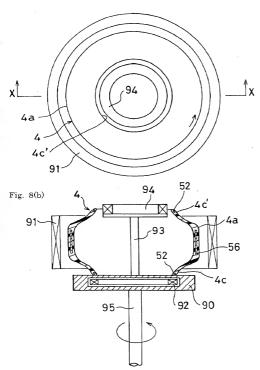
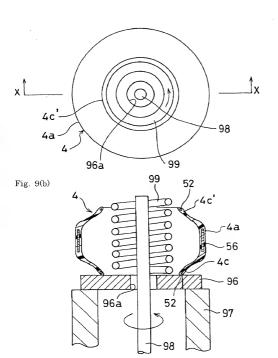
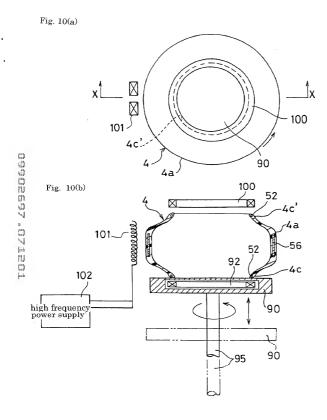
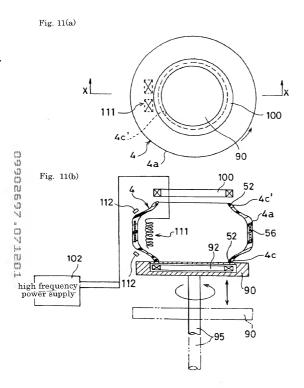
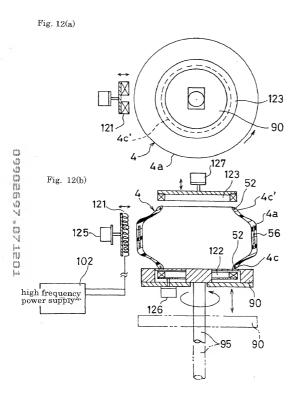


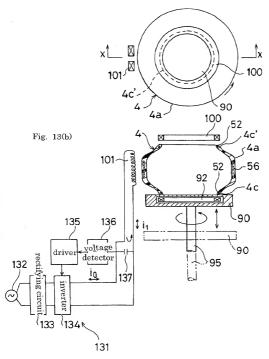
Fig. 9(a)











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Fig. 14(a)

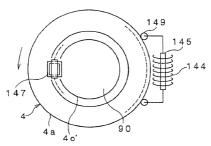


Fig. 14(b)

143

149

144

452

144

145

148

56

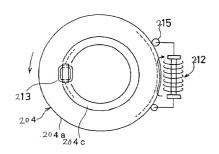
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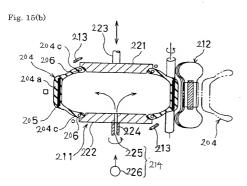
52

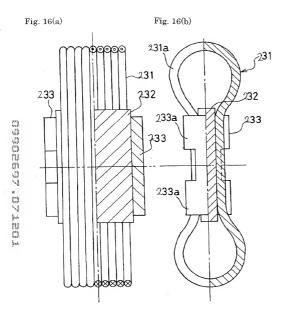
140

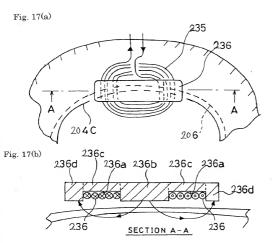
146

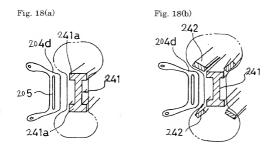
Fig. 15(a)



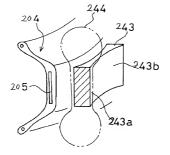












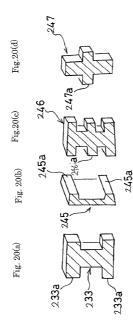


Fig. 21

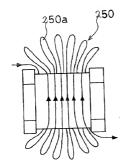


Fig. 22

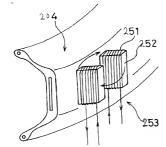


Fig. 23

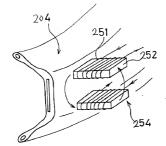


Fig. 24

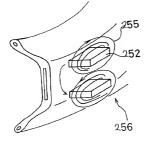
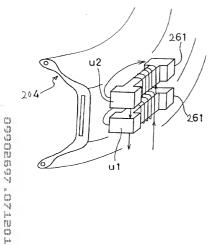
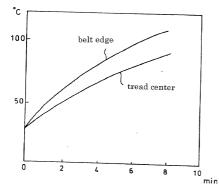


Fig. 25



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